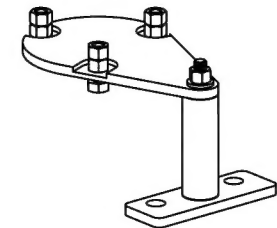
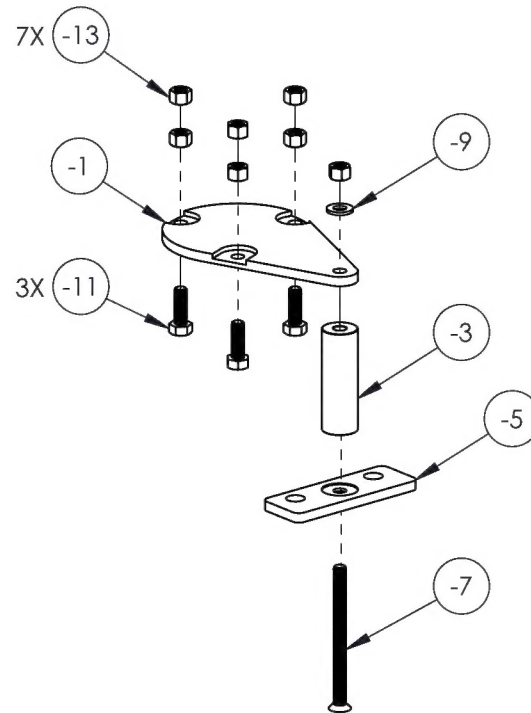


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/1/2016	RJC	JAG



NOTE:  
1. REF. AIRBUS T/N M632V6010125.  
2. PART OF KIT RBEM632V6009102.

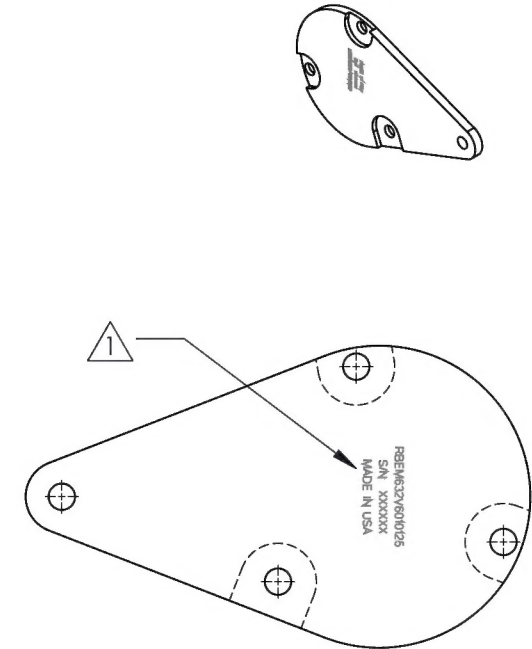
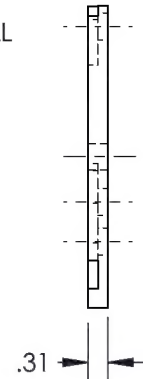
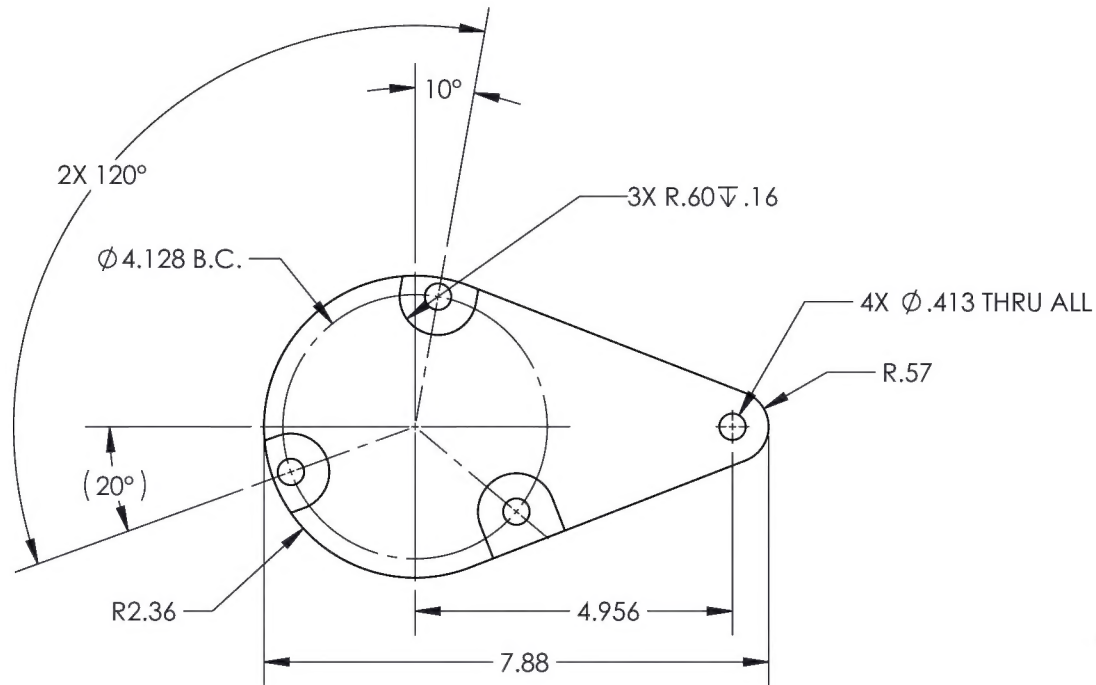
<b>DART</b> AEROSPACE	
TITLE <b>MGB BRAKE BLANK SET</b>	
DWG NO. <b>RBEM632V6010125</b>	REV <b>1</b>
MATERIAL <b>REACT TREAT FINISH</b>	
SPEC <b>DRAWN BY: CLOUGH</b>	
CHECKED: <b>DUERFELDT</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:6</b>	
DATE <b>6/17/2016</b>	
SHEET 1 OF 4	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± .5°  
.X ± .1 SURFACES = 125°  
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLANK	WHITE NYLON		2
			-3	1	POST	WHITE NYLON		3
			-5	1	PLATE	WHITE NYLON		4
		B/O	-7	1	FLAT HEAD SCREW	STEEL	M10 X 1.50 X 120mm (MCMASTER-CARR #91294A554)	1
		B/O	-9	1	FLAT WASHER	NYLON	ØM10 (MCMASTER-CARR #95610A600)	1
		B/O	-11	3	HEX HEAD CAP SCREW	WHITE NYLON	M10 X 1.5 X 30mm (MCMASTER-CARR #94175A860)	1
		B/O	-13	7	HEX NUT	WHITE NYLON	M10 X 1.5 (MCMASTER-CARR #93800A700)	1

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



NOTE:

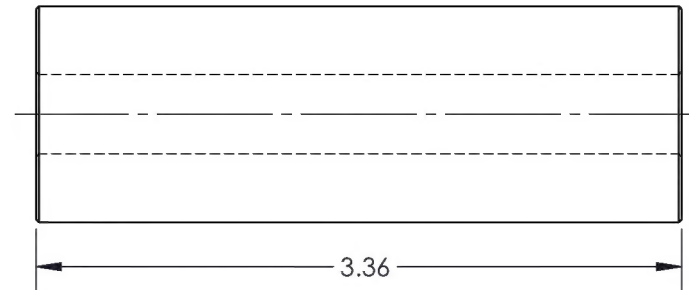
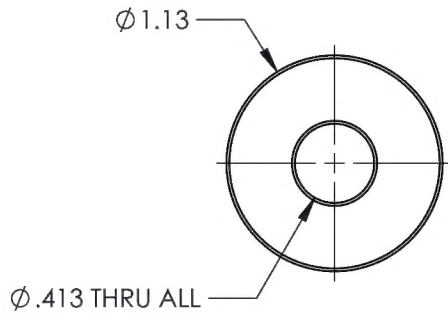
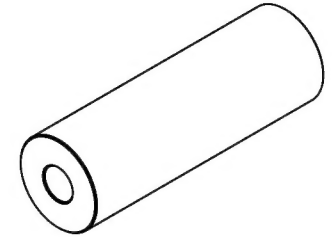
1 LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK INK.

(1)  
BLANK

<b>DART AEROSPACE</b>	
TITLE <b>MGB BRAKE BLANK SET</b>	
DWG NO. <b>RBEM632V6010125-1</b>	REV <b>1</b>
MAT'L WHITE NYLON	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 6/17/2016
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

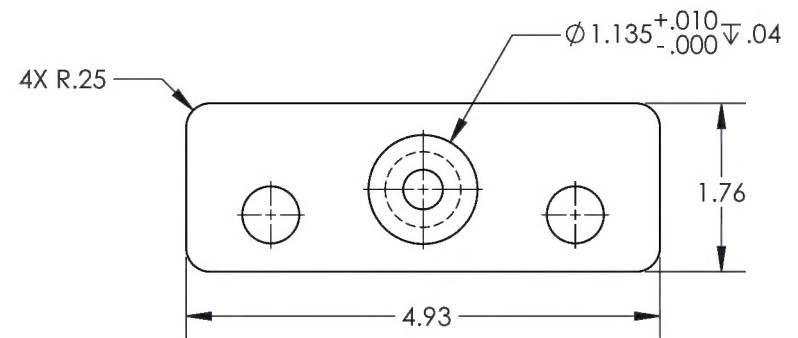
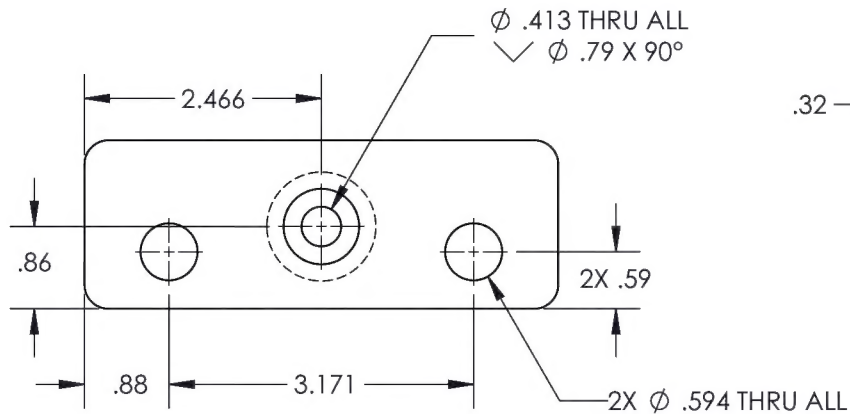
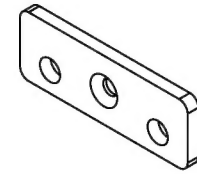


(-3)  
POST

<b>DART AEROSPACE</b>	
TITLE <b>MGB BRAKE BLANK SET</b>	
DWG NO. <b>RBEM632V6010125-3</b>	REV <b>1</b>
MAT'L WHITE NYLON	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 6/17/2016
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(5)

PLATE

<b>DART AEROSPACE</b>	
TITLE <b>MGB BRAKE BLANK SET</b>	
DWG NO. <b>RBEM632V6010125-5</b>	REV <b>1</b>
MAT'L WHITE NYLON TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/8 .XX $\pm$ .01 ANGLES $\pm$ .5° .X $\pm$ .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL <b>H175</b>	
SCALE <b>1:2</b>	DATE <b>6/17/2016</b>
SHEET 4 OF 4	